

FACILITY:

- Facility is a 26,000 square foot building, located on a 13 acre lot in Carroll

SHOP AREA:

- 21,000 sq ft of shop space (150 ft long x 140 ft wide)
- Peak height 30 ft; eave height 28 ft
- (1) 10 Ton, Top running crane, 65 feet span, 150 ft of runway
- (2) 6 Ton, Top running cranes, each 65 feet span, 150 ft of runway
- 6 overhead doors-- (2) doors 18 ft tall by 24 ft wide; (3) doors 18 ft tall by 20 ft wide; (1) door 14 ft x 14 ft
- 5 work bay areas
- Floor heat throughout building
- 500 KVA electrical service; 480 volt
- 20 tinted windows (each 3x6 ft) throughout building, allows plenty natural lighting
- Energy efficient T-8 lights throughout building
- Air exchange system, with air conditioning
- Air lines throughout the shop
- 4 air compressors-- (1) 15 hp, and (3) 10 hp
- Separate, enclosed 12 x 12 ft room for gas storage
- Fire sprinklers throughout building
- 10,000 lb Floor scale, 5x7 ft platform

OFFICE AREA:

- 5000 sq ft of total office space (50 ft long x 100 ft wide)
- Approximately 2000 sq ft finished space: includes spacious front entrance with counter and several workstations; additional private office; three public and private bathrooms, (one with a private shower); and a spacious break room with full kitchen amenities and large conference table.
- 3000 sq ft of unfinished space to allow for future growth
- Security system, Wi-Fi, and overhead paging system
- 2014 QuickBooks Enterprise bookkeeping system (Manufacturing & Wholesale edition)
- AutoCAD 2014



stronger at every angle.

SHEET METAL FABRICATION:

- Accur Shear 6500 12, ½ x 12 ft capacity. 36" back gauge, 12ft front gauge
- Krras, 12 ft, 200 Ton press brake, NC control. 30" back gauge (10 ft, 2 " between housings)
- Cincinnati Proform, 14 ft, 230 Ton press brake, CNC control. 24 "back gauge (12 ft, 6" between housings).
- Flow MACH2 water jet, 6x12 ft cutting table
- A-line roller, 80" rolls, digital read out (6 mm pre-bending capacity, without pre-bending, 8 mm capacity)

SAWING/CUTTING:

- Marvel Series 8 Mark III Vertical Saw
- FMB Phoenix Bandsaw
- Ellis 1800 Bandsaw
- Piranha 50 Ton Iron worker

MACHINING:

- Summit 20x80 Engine lathe
- Bridgeport Mill R8, 9x48 table, digital readout
- Summit drill, 5 Morse taper power feed
- Ellis 20" Drill, power feed
- Rigid 535 threading machine

WELDERS:

- CP302 MIG welders with spool gun
- CP300 MIG welder
- Syncrowave 250 TIG welder
- Millermatic 252 MIG welder
- Miller spot welder
- Hypertherm 85 Plasma torch
- Ideal Arc 250 stick welder
- Oxyacetylene torch w/carts
- Bobcat 250 EFI engine-driven welder

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MATERIAL HANDLING:

- FLinde H80 (17,500 lb capacity) Forklift
- Linde H35 (7000 lb capacity) forklift
- Clark Esx 250 (3000 lb capacity) Electric forklift
- Cantilever racking, accommodates storage of materials up to 6x12 ft sheets
- Bar racking, accommodates storage of materials up to 40 ft lengths

ADDITIONAL SERVICES:

- Painting capabilities, open face wet paint booth
- Finishing equipment, Ellis Belt Sander
- Delivery capability, Ram 2500 pickup with 30 ft PJ gooseneck trailer
- WeatherHead Coll-O-Crimp hose assembly system
- 70 Ton shop press
- Genie GS 2668 RT scissors lift (26 ft lift)
- Bobcat T320 skidloader

ONSITE MATERIALS:

- Extensive inventory of stainless, aluminum, and carbon steel, all shapes and sizes, including sheets